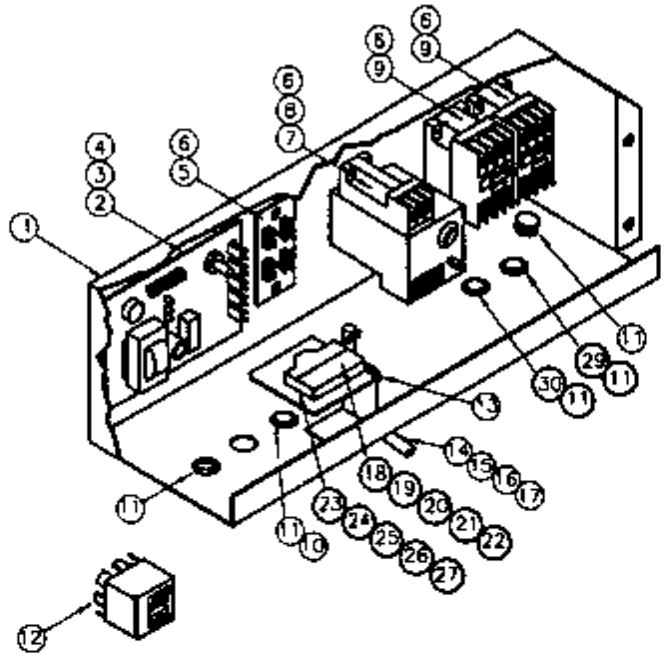
NOTES:

1. POWER CABLE
   401 13030-02
   414 13347
   461 13349
2. COMPRESSOR CABLE
   401 12766-02
   414 13348
   461 13350
3. CONTROL CARD DIP SWITCH SETTING 6 SHOULD BE ON, ALL REMAINING OFF



ITEM	QTY	P/N	DESCRIPTION
1	1	105396	WIRING BOX
2	1	70513	CONTROLLER, ELECTRONIC
3	5	61487	SUPPORT, CIRCUIT BOARD
4	5	60341	SCREW, 8 x 1 1/4 PAN S ZINC
5	1	61073	TERMINAL BOARD
6	8	60308	SCREW, SM BH # 10 X 3/4 TYPE Z
7	1	70279-01	OVERLOAD
8	1	70280-01	MTG. SOCKET, OVERLOAD BCT.
9	2	70125-01	CONTACTOR
10	1	13053	CABLE, DASHER MOTOR
11	5	61132	BUSHING, SNAP 7/8 NYLON
12	1	70023	SWITCH, AUTO/CLEANOUT
13	1	7585	SPRING, SWING ARM
14	1	105568	ARM, SWING
15	1	60206	WASHER, FLAT SS 1" OD X 5/16 X 1/16
16	1	60002	NUT, HEX 1/4-20
17	1	60019	NUT, HEX LOCK 1/4-20
18	1	70008	MICROSWITCH
19	1	70068	COVER, MICROSWITCH
20	2	60101	SCREW, RH STEEL 6-32 X 1 1/4
21	4	60285	WASHER, STAR #8 EXTERNAL
22	2	60007	NUT, HEX CP 6-32
23	1	105292	BRACKET, SPIGOT SWITCH
24	2	60113	SCREW, RH STEEL 10-32 X 1/2
25	2	60005	NUT, HEX 10-32 STEEL
26	2	60216	WASHER, FLAT #10
27	2	60200	WASHER, LOCK #10 STEEL
28	1	13270	WIRE CUT LIST
29	1	SEE NOTE	CABLE COMPRESSOR
30	1	SEE NOTE	CABLE, POWER

WIRING DIAGRAM 81316

REV.	REVISION CHANGE	ECN	ENG	DR	DATE
F	CHG WIRING DIA NUMBER	0521	BD	BD	11/19/98
E	REVISED & REDRAWN	0145		JP	6/10/97
D	ADDED NOTES & ITEM 30, ITEM 2 WAS 105302,	EDN0015		CN	11/14/96
C	REVISED & REDRAWN				6/26/96
B				US	6/5/96
A	REVISED & REDRAWN			US	1/10/96

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CAD FILE NUMBER 15682F

UNLESS OTHERWISE SPECIFIED TOLERANCES
DECIMAL FRACTIONAL
X.X ±0.015 X.X ±1/64"
X.XX ±0.010 ANGULAR
X.XXX ±0.005 ±1°
REMOVE ALL BURRS AND BREAK ALL SHARP EDGES
DO NOT SCALE DRAWING

sanisery

MANUFACTURING CORP. 2020 PRODUCTION DRIVE INDIANAPOLIS, IN. 46241

TITLE: WIRING BOX ASSEMBLY (230V, 3ø)

MODEL: 401/461/414 USED ON: 204158,59,60

DRAWN: BENNY DUKES CHKD. DATE: 11/10/98

SCALE: -- SHEET 1 OF 1 P/N 15682 REV. F

MATERIAL: STOCK NO. P/N 15682

'T OF MEASURE: INCHES

IF IN DOUBT, ASK

PROJECTION

ORIGINAL