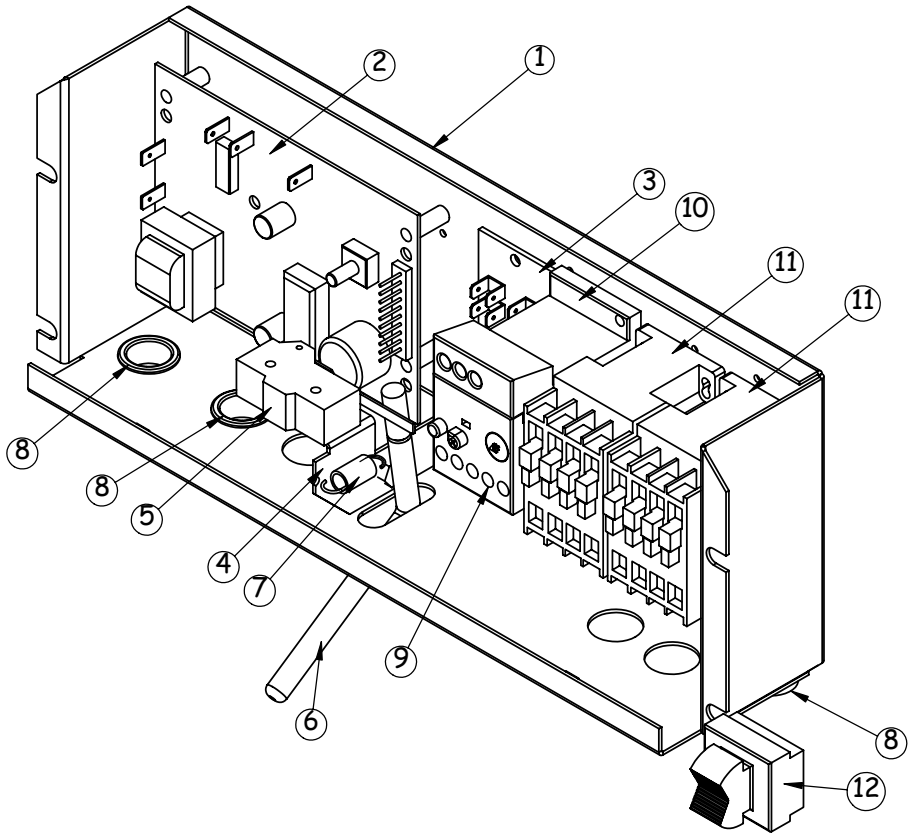
MATERIAL: ,	STOCK NO. ,	UNIT OF MEASURE: EA.	P/N 15813	REV. C

ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	1	109307	WIRE BOX
2	1	70681	CONTROL BOARD
3	1	61073	TERMINAL BOARD
4	1	109306	BRACKET, SWITCH
5	1	70008	MICRO SWITCH
6	1	105568	LEVER, SWITCH ARM
7	1	7585	SPRING
8	3	61132	BUSHING, .875 HEYCO
9	1	70279-01	OVERLOAD RELAY, 1.5-6.0 AMP
10	1	70280-01	BRACKET, OVERLOAD MOUNTING
11	2	70125-01	CONTACTOR, 4 POLE 230 VOLT
12	1	70023	SWITCH, AUTO/CLEANOUT
13	4	60341	SCREW, #8 X 1-1/4 SMS
14	10	60308	SCREW, #8 X 1/2 SMS
15	2	60002	NUT, 1/4-20 ZINC
16	2	60101	SCREW, 6-32 X 1-1/4 MACH
17	4	60285	WASHER, #8 STAR
18	2	60007	NUT, 6-32 ZINC



NOTES:
1) WIRES AND HARDWARE NOT SHOWN ON THIS DRAWING
2) USE WIRE DIAGRAM NUMBER 81356
3) USE WIRE CUT LIST NUMBER 14721
4) SEE SHEET (2) FOR ASSEMBLY AND WIRING INSTRUCTIONS

REV.	REVISION CHANGE	ECN	ENG	DR	DATE
A	NEW RELEASE	0819	BD	ES	12/3/99
B	WIRE DIA WAS 81354, REMOVED (1) 61132	1289	JMP	ES	4/30/02
	OVERLOAD WAS 70645, BRACKET WAS 70646				
C	ITEM 2 WAS 70513		RSR	JAG	11/15/13

THESE DRAWINGS AND SPECIFICATIONS ARE THE PROPERTY OF SANISERV AND SHALL NOT BE REPRODUCED OR USED AS THE BASIS FOR MANUFACTURE OR SALES OF APPARATUS WITHOUT PERMISSION.

SW98 PLUS

CAD FILE NUMBER: 15813C

UNLESS OTHERWISE SPECIFIED TOLERANCES
DECIMAL: X.X ±0.015, X.XX ±0.010, X.XXX ±0.005
FRACTIONAL: X.X ±1/64"
ANGULAR: ±1°
REMOVE ALL BURRS AND BREAK ALL SHARP EDGES
DO NOT SCALE DRAWING

SaniServ
451 E. COUNTY LINE RD.
MOORESVILLE, IN. 46158

TITLE: ASSEMBLY, WIRE BOX

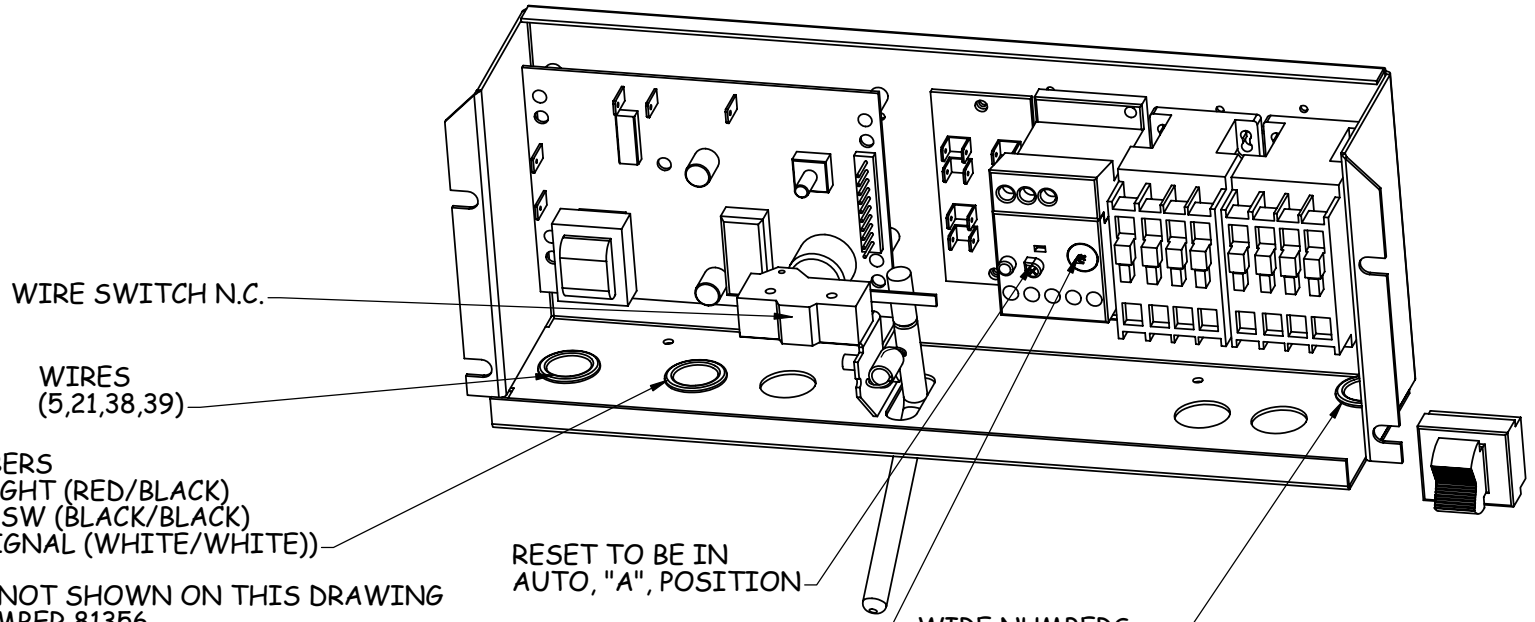
MODEL: 404 208-230V, 60Hz, 3PH | USED ON: ,

DRAWN: ES | CHKD. | DATE: 12/3/99

SCALE: NONE | SHEET 1 OF 2 | P/N 15813 | REV. C

MATERIAL: ,	STOCK NO. ,	UNIT OF MEASURE: EA.	P/N 15813	REV. C

NOTES:
1) INSTALL CONTROL BOARD WITH (4) SCREWS (60341)
2) SECURE CONTACTORS, OVERLOAD WITH MOUNTING BRACKET, AND TERMINAL BOARD WITH (8) SCREWS (60308)
3) INSERT (3) BUSHINGS AS SHOWN IN BOTTOM OF THE BOX
4) SECURE ARM TO BRACKET AS SHOWN, PUT (1) WASHER (60215) ON EACH SIDE OF THE BRACKET THEN SECURE WITH (2) NUTS (60002)
5) WIRE SPIGOT SWITCH IN NORMALLY CLOSED POSITION
6) ATTACH SWITCH TO BRACKET WITH (2) SCREWS (60101), (4) WASHERS (60285), AND (2) NUTS (60007)
7) USE (2) SCREWS (60308) TO SECURE SWITCH BRACKET ASSEMBLY TO THE BACK WALL OF THE BOX
8) PLACE SPRING INTO NOTCH ON SWITCH BRACKET AND THEN AROUND NOTCH IN ARM
9) WIRE COMPLETE BOX PER WIRE DIAGRAM, OVERLOAD TO BE SET ON 2.0 AMPS AND RESET IN AUTO POSITION
10) NEATLY WRAP AND TIE WIRES TO BOX FOR TRANSPORT AND STORAGE



NOTES:
1) WIRES AND HARDWARE NOT SHOWN ON THIS DRAWING
2) USE WIRE DIAGRAM NUMBER 81356
3) USE WIRE CUT LIST NUMBER 14721
4) SEE SHEET (1) FOR BOM AND PART NUMBERS

REV.	REVISION CHANGE	ECN	ENG	DR	DATE
A	NEW RELEASE	0819	BD	ES	12/3/99
B	SEE PAGE FOR DETAILS				
C	SEE PAGE FOR DETAILS				

THESE DRAWINGS AND SPECIFICATIONS ARE THE PROPERTY OF SANISERV AND SHALL NOT BE REPRODUCED OR USED AS THE BASIS FOR MANUFACTURE OR SALES OF APPARATUS WITHOUT PERMISSION.

SW98 PLUS

CAD FILE NUMBER: 15813C

UNLESS OTHERWISE SPECIFIED TOLERANCES
DECIMAL: X.X ±0.015, X.XX ±0.010, X.XXX ±0.005
FRACTIONAL: X.X ±1/64"
ANGULAR: ±1°
REMOVE ALL BURRS AND BREAK ALL SHARP EDGES
DO NOT SCALE DRAWING

SaniServ
451 E. COUNTY LINE RD.
MOORESVILLE, IN. 46158

TITLE: ASSEMBLY, WIRE BOX

MODEL: 404 208-230V, 60Hz, 3PH | USED ON: ,

DRAWN: ES | CHKD. | DATE: 12/3/99

SCALE: NONE | SHEET 2 OF 2 | P/N 15813 | REV. C