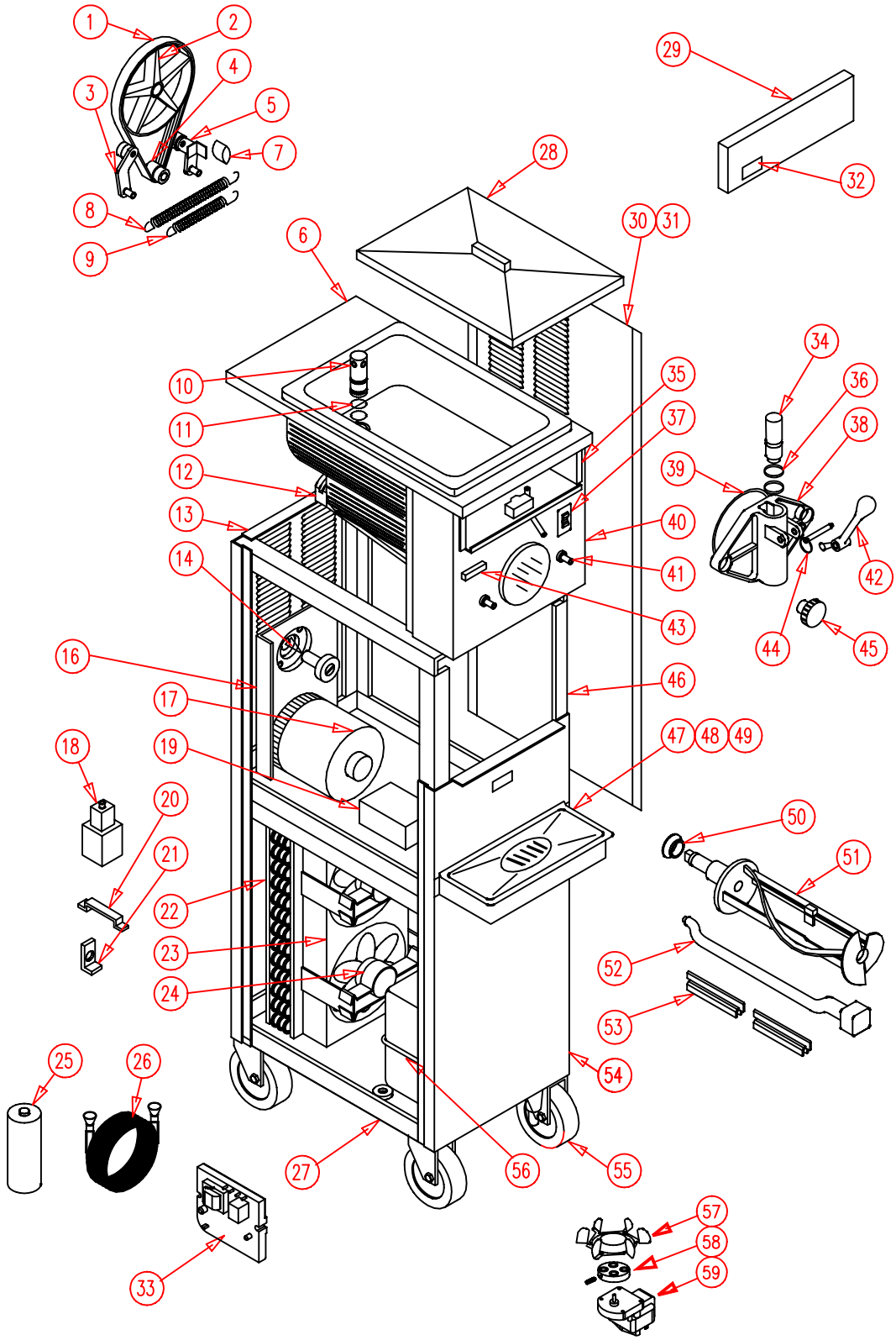
Parts List
(208-230V, 1PH & 3PH, 60Hz)
Model 614

1. Belt 58887
2. Pulley 10212
3. Belt Idler 103249
4. Pulley 10652
5. Torque Idler 104973
6. Mix Pan/Top Cover Assy 105453
7. Cushion 104648
8. Torque Spring 64040-02
9. Idler Spring 64040-02
   Idler Spring Cable 103745
10. Carb Tube 108350
11. Carb Tube O-Ring (2) 58947
12. Drip Chute 105360
    Drip Chute Hanger 105369
13. A/C Back Panel 108019
    W/C Back Panel 106179
14. Bearing & Shaft 2858
16. Evaporator Support 106171
    Torque Switch 70008
17. Dasher Motor 1 HP, 1PH 75256
    Dasher Motor 1 HP, 3PH 75641
18. Water Valve 1593
    Mounting Bracket 105873
20. Water Cooled Condensing Clamp . . 105451
21. Water Inlet 2941
22. A/C Condenser Assy. 105234
    A/C Condenser 75405
23. Shroud Assy. 105236
    Motor Bracket (2) 7199
24. Fan Motor (2) 75138
    Fan Blade (2) 75312
25. Receiver 75115
26. W/C Condenser 75045
27. Lower Frame Assy. 108201
    A/C Base Insert 108612
    W/C Base Insert 108613
28. Mix Pan Lid 107794
29. Wiring Box Cover 105346-02
30. Side Panel 106177
31. Side Panel 106177
32. Logo 16039
33. Liquid Level Control Board 70598
34. Spigot Plunger 105503
35. Wire Box Assy (See Below)
36. Plunger O-Ring (2) 58923
37. Switch. 70023
    Switch Decal 9510
38. Front Plate 65631-01
39. Front Plate O-Ring 58911
40. Upper Front Panel 105341
41. Front Plate Stud (2) 7107
42. Spigot Handle 65632-01
43. Mix Out Light 61398
44. Faspin 64255
45. Front Plate Knob (2) 64065
46. Upper Frame Assy. 105326
47. Drip Tray Support 108968
48. Drip Tray 108865
49. Drip Tray Insert 108866
50. Rear Seal 108541
51. Dasher 3113-01
52. Stator Rod 65633
53. Scraper Blade (2) 104984
54. Lower Front Panel 107996
55. Caster 188124



56. Compressor 2HP, 1PH 75736
    Compressor 2HP, 3PH 75742
    Start Capacitor 75738
    Run Capacitor 75739
    Relay 75737
57. Top Agitator 108919
58. Magnetic Drive 108928
59. Motor, Gear. 208-230/60/1 . . . 75816

Refrigeration Parts

Cap Tube 108714
Drier 71010
EPR Valve 71082
Expansion Valve 71042
Hi Pressure Switch 71090

180684

SaniServ	Model 614	BOM 61410M0, 61411M0, 61430M0, 61431M0	
	Description 208-230V, 1PH & 3PH, 60Hz	File 180684W.DWG	
Exploded View	Wiring Box 1PH 15621, 3PH 15624	ECN 1387	Date 3/26/01
	Wiring Dia. 1PH 81197-2, 3PH 81209-3	Sheet 1 of 1	W