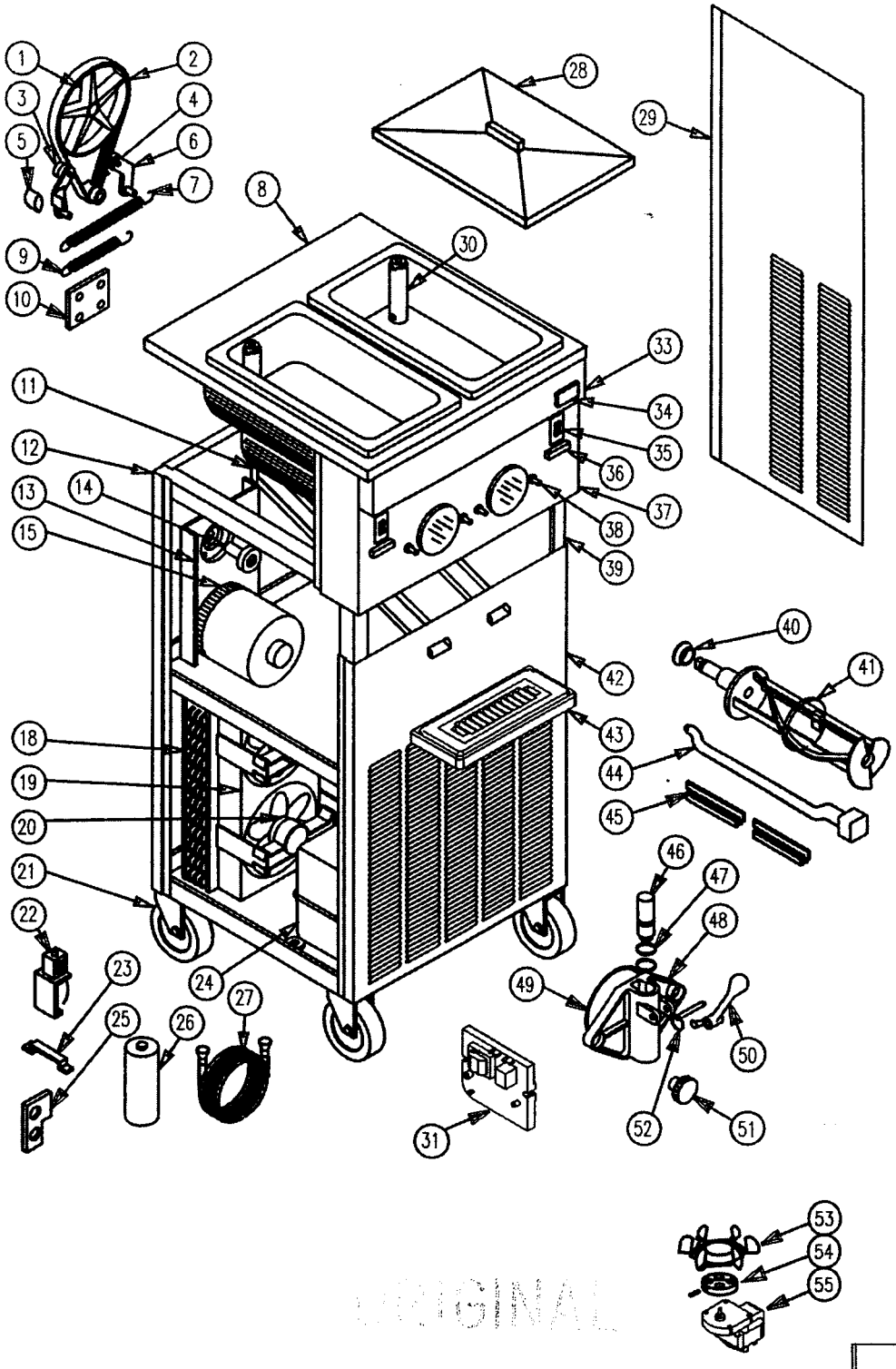
Parts List
(208-230V, 1PH & 3PH, 60 HZ)
Model 424

1. Driven Pulley (2) 10615
   Key 1/4 sq. (2) 3621
2. Belt (2) 58891
3. Torque Idler (2) 104973
4. Drive Pulley (2) 10208
5. Cushion (2) 104648
6. Belt Idler (2) 103249
7. Idler Spring (2) 64515
8. Mix Pan/Top Cover Assy. 105632
9. Torque Spring (2) 64504
10. Torque Bracket Assy 106102
    L.H. Torque Cable 106100
    R.H. Torque Cable 105730
11. Drip Chute (2) 105360
    Hanger (2) 105369
12. A/C Back Panel 105651
    W/C Back Panel 107424
13. Evaporator Support (2) 105762
    Torque Switch (2) 70008
14. Bearing & Shaft (2) 2858
15. Dasher Motor 1-1/4HP, 1PH (2) 75682
    Dasher Motor 1HP, 3PH (2) 75579
16. Motor Gasket (2) 102427
18. A/C Condenser Assy (2) 105234
    A/C Condenser (2) 75427
    Condenser Support (2) 105648
19. Shroud Assembly 105236
20. Fan Motor (4) 75138
    Fan Blade (4) 75312
    Fan Bracket (4) 7199
21. Caster 188124
22. Water Valve (2) 1593
    Water Bracket (2) 105873
23. Clamp (2) 105451
24. Compressor 2HP, 1PH (2) 75736
    Compressor 2HP, 3PH (2) 75742
    Start Relay 75737
    Start Capacitor 75738
    Run Capacitor 75739
25. Water Inlet 107420
26. Receiver (2) 75115
27. W/C Condenser (2) 75045
28. Mix Pan Lid (2) 107794
29. Side Panel (2) 105653
30. Carb Tube (2) 105692-01
    Insert (2) 105979
    O-Ring (4) 58947
31. Liquid Level Control Board (2). 70598
33. Wiring Box Cover. 105654-02
    Wire Box Assy (See Below)
    Adapter Plate. 105683
34. Logo 16039
35. Switch (2) 70023
    Switch Decal (2) 9510
36. Mix Out Light (2) 61398
37. Upper Front Panel 105649
38. Front Plate Stud (4) 7107
39. Frame 108143
    A/C Base Insert 108614
    W/C Base Insert 106229
40. Rear Seal (2) 108541
41. Dasher (2) 3113-01
42. Lower Front Panel 105769
43. Drip Tray 108865
    Drip Tray Insert 108866
    Drip Tray Support 108968
44. Stator Rod (2) 65633
45. Scraper Blade (4) 104984
46. Spigot Plunger (2) 105503
47. Spigot Plunger O-Ring (4). 58923
48. Front Plate (2) 65631



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49. Front Plate O-Ring (2) 58911
50. Spigot Handle (2) 65632-01
51. Front Plate Knob (4) 64065
52. Faspin (2) 64255
53. Top Agitator (2) 108919
54. Magnetic Drive (2) 108928
55. Motor (2) 75816

Refrigeration Parts

Capillary Tube (2) 108714
Filter/Drier (2) 71010
EPR Valve (2) 71082
Expansion Valve (2) 71042
Hi Pressure Switch 71090

SaniServ	Model 424	BOM 42410M0, 42411M0, 42430M0, 42431M0	
	Description 208-230V, 1PH & 3PH, 60Hz	File 180973E.DWG	
Exploded View	Wiring Box 1PH 15635, 3PH 15631	ECN 1070	Date 4/4/01
	Wiring Dia. 1PH 81315, 3PH 81323	Sheet 1 of 1	

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