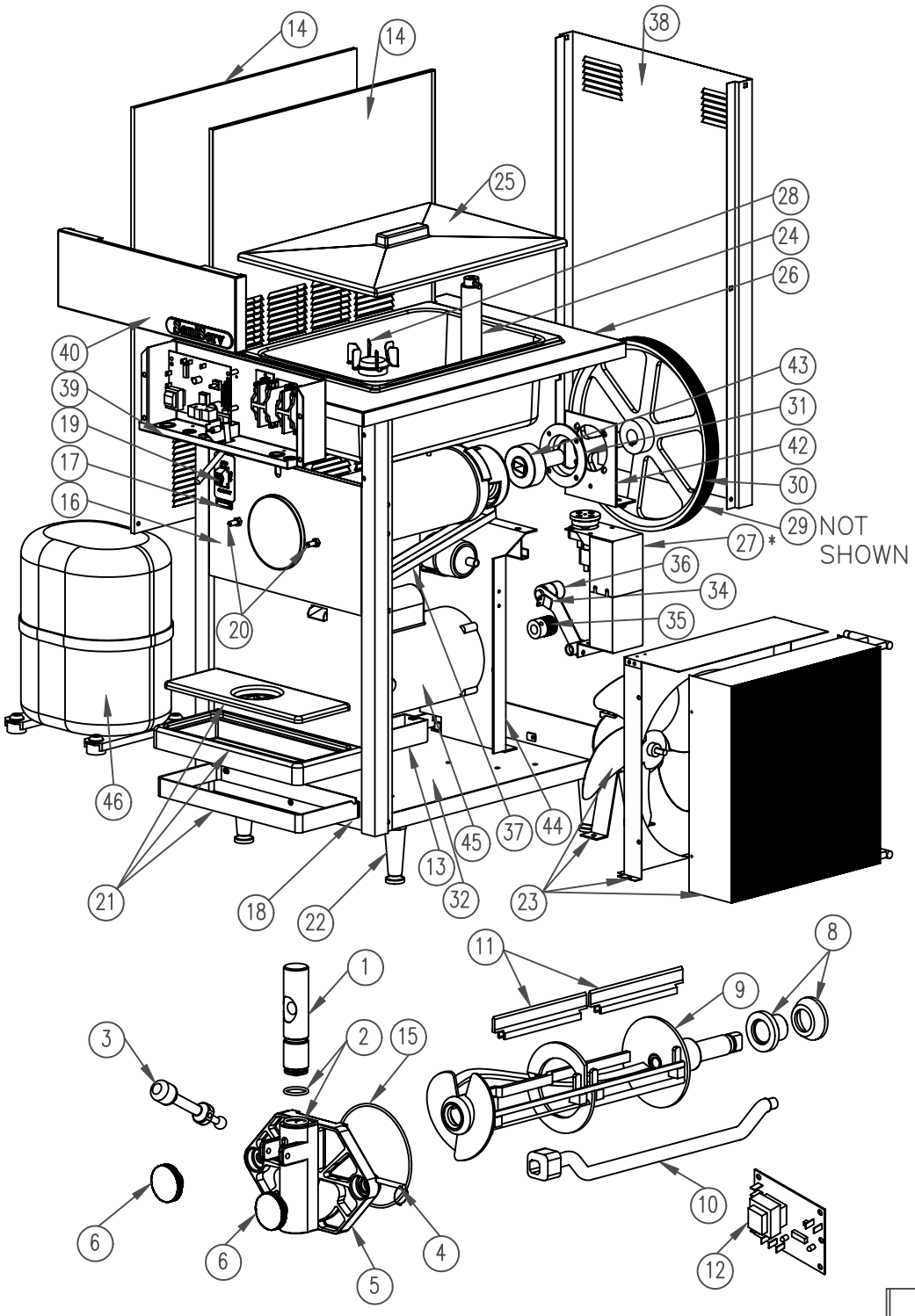
Parts List
(240V/50/1)
Model 404

1. Spigot Plunger	105503
2. Spigot Plunger O-Ring (2)	58923
3. Spigot Handle	65632-01
4. Faspin	64255
5. Front Plate	65631
6. Front Plate Knob (2)	64065
8. Rear Seal Assy.	108541
9. Dasher Assy.	3113-01
10. Stator Rod	65633
11. Scraper Blade (2)	104984
12. Liquid Level Control Board	70677
13. Handy Box	70037
Handy Box Cover	61041
14. Side Panel (2)	109353
15. Front Plate O-Ring	58911
16. Front Panel Upper	109346
17. Mix Out Light	70423
18. Front Panel	109345
19. Auto/Cleanout Switch	70023
Switch Decal	9510
20. Front Plate Studs (2)	7107
21. Drip Tray Support	108975
Drip Tray	108867
Drip Tray Insert	108868
22. Leg (4)	64135
23. Condenser Assy	75434
Fan Motor	75439
Fan Blade	108997
Shroud Guard	109349
Fan Bracket	109351
24. Carb Tube	110037
25. Mix Pan Lid	65994
26. Top Cover & Evap Assy.	109361
27*. Stirrer Motor Assy	109378
Gear Motor	75816
Magnetic Drive Assy.	108928
Motor Bracket, Bottom	109456
Motor Bracket, Top	109457
28. Agitator Assy	108919
29. Belt	58889
30. Driven Pulley	10207
Key, 1/4" Sqr.	3621
31. Bearing Cap	109270
32. Base Pan	109348
34. Idler Arm	103249
Plastic Bearing	10425
35. Drive Pulley	10208
Key, 3/16" Sqr.	3632
36. Idler Spring	64504
37. Drip Chute	109354
38. Back Panel	109352
39. Wiring Box Assy	See Below
Wiring Box	109307
Terminal Board	61073
Contactor Relay	69996
Micro Switch	70008
Switch Arm Lever	105568
Micro Switch Bracket	109306
Spring Switch Arm	7585
Control Board	70513
40. Wiring Box Cover	105346-02
SaniServ Logo	16039
42. Evaporator Support (Upper)	109238
43. Bearing & Shaft	109596
44. Evaporator Support (Lower)	109342
45. Dasher Motor 1HP, 1PH.	75256
46. Compressor 2HP, 240/50/1	75742
Start Capacitor 1PH	75750
Run Capacitor 1PH	75751
Relay 1PH	75749
47. Spare Parts Kit	188118



Refrigeration Parts

Drier	71010
Expansion Valve	71042
Hi Pressure Switch	71090
Cap Tube	108714
Drier Clamp	64089
Refrigerant (HP 62)	42 OZ
EPR Valve	71082

SaniServ	Model 404	BOM 4046070	
	Description 240/50/1	File 181066B.DWG	
Exploded View	Wiring Box 15871	ECN 1695	Date 08/20/07
	Wiring Dia. 81406	Sheet 1 of 1	

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